

Work Order ID 66158

Monday, February 07, 2011 11:23:10 AM

Page 1

Item ID: D4170-1

Accept

Revision ID:

Item Name: Bushing

Start Date: 2/8/2011 Start Qty: 20.00

Required Date: 2/22/2011 Req'd Qty: 20.00

Reference:

Approvals:

Process Plan: *MF*Date: *11-02-07*

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

D4170

B

100

0.00



Hardinge CNC LATHE SMALL

Hardinge

Memo

Hardinge CNC Lathe Small

Machine as per Folio FA962

0.00

110

0.00



QC2- Inspect parts off machine FAI/FAIB

QC

Memo

Quality Control

0.00

120

0.00



QC8- Inspect parts - second check

QC

Memo

Quality Control

0.00

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

W/O:		WORK ORDER CHANGES					
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Picklist Print

Monday, February 07, 2011 11:23:07 AM

Page 1

Work Order ID: 66158

Parent Item: D4170-1

Parent Item Name: Bushing




Start Date: 2/8/2011

Required Date: 2/22/2011

Start Qty: 20.00

Required Qty: 20.00

Comments: IPP REV:A NEW ISSUE 10-09-22 JLM VERIFIED BY:DD IPP
Rev:A 10.11.02 as per revB DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6T0.375W.058 		Purchased	No			100	f	38.9719	0.2666	5.612632			
6061-T6 RD Tube .375 x.058W													



ml 11.2.9

Location

Loc Qty

Loc Code

MAT

8.889

116555

8.889

MAT014

30.0829

110968

1.416

113718

1.7

115901

26.9669

5.450'

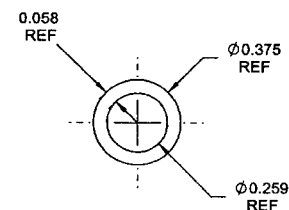
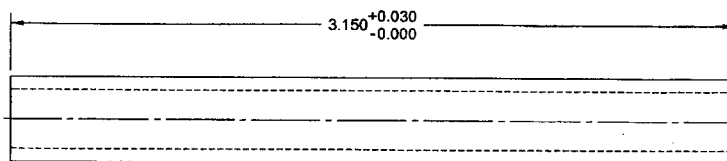
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D4170-1 SPACER

RELEASED
2010-11-01

NOTES:

- 1) MATERIAL: 6061-T6 OR 6061-T62 TUBING, $\phi 3/8$ OD X 0.058 WALL
PER WW-T-700/6, AMS 4080, AMS 4082, QQ-A-200/8, OR QQ-A-225/8
REF DART SPEC. M6061T6T0.375W.058
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.01lbs

B	ADD -3 (SHEET 2)	CP	10.10.25
A	NEW ISSUE	SC	10.07.22
REV.	DESCRIPTION	BY	DATE
DESIGN	SC	DART AEROSPACE USA, INC.	
DRAWN	JP	PORT HADLOCK, WA	
CHECKED	JP	DRAWING NO.	REV. B
MFG. APPR.	JP	D4170	SHEET 1 OF 2
APPROVED	JP	TITLE	SCALE
DE APPR.	JP	SPACER	NTS
DATE	10.10.25	<small>COPYRIGHT © 2010 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.</small>	

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DART AEROSPACE LTD		Work Order:	66158
Description: Spacer		Part Number:	D4170-1
Inspection Dwg: D4170	Rev: B	Page 1 of 1	

FIRST ARTICLE INSPECTION CHECKLIST

[illegible]

Measured by:	
Date:	11.2.9

Audited by:	
Date:	11/2/10

Preliminary Approval:	
Date:	

Rev	Date	Change	Revised by	Approved
A	10.10.08	New Issue	KJ	
B	11.01.28	Dwg Rev updated	KJ	

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